

DRILL SIZE CHART

0.0135 TO 0.2067 INCH RANGE

Size Designation	Size in inches	Size Designation	Size in inches	Size Designation	Size in inches	Size Designation	Size in inches
# 80	0.0135	1.15 mm	0.0453	# 42	0.0935	3.80 mm	0.1496
0.35 mm	0.0138	# 56	0.0465	3/32 inch	0.0937	# 24	0.1520
# 79	0.0145	3/64 inch	0.0469	2.40 mm	0.0945	3.90 mm	0.1535
1/64 inch	0.0156	1.20 mm	0.0472	# 41	0.0960	# 23	0.1540
0.40 mm	0.0157	1.25 mm	0.0492	2.45 mm	0.0965	5/32 inch	0.1562
# 78	0.0160	1.30 mm	0.0512	# 40	0.0980	# 22	0.1570
0.45 mm	0.0177	# 55	0.0520	2.50 mm	0.0984	4.00 mm	0.1575
# 77	0.0180	1.35 mm	0.0531	# 39	0.0995	# 21	0.1590
0.50 mm	0.0197	# 54	0.0550	2.55 mm	0.1004	# 20	0.1610
# 76	0.0200	1.40 mm	0.0551	# 38	0.1015	4.10 mm	0.1614
# 75	0.0210	1.45 mm	0.0571	2.60 mm	0.1024	4.20 mm	0.1654
0.55 mm	0.0217	1.50 mm	0.0591	# 37	0.1040	# 19	0.1660
# 74	0.0225	# 53	0.0595	2.65 mm	0.1043	4.25 mm	0.1673
0.60 mm	0.0236	1.55 mm	0.0610	2.70 mm	0.1063	4.30 mm	0.1693
# 73	0.0240	1/16 inch	0.0625	# 36	0.1065	# 18	0.1695
# 72	0.0250	1.60 mm	0.0630	2.75 mm	0.1083	11/64 inch	0.1719
0.65 mm	0.0256	# 52	0.0635	7/64 inch	0.1093	# 17	0.1730
# 71	0.0260	1.65 mm	0.0650	# 35	0.1100	4.40 mm	0.1732
0.70 mm	0.0276	1.70 mm	0.0669	2.8 mm	0.1102	# 16	0.1770
# 70	0.0280	# 51	0.0670	# 34	0.1110	4.50 mm	0.1772
# 69	0.0292	1.75 mm	0.0689	# 33	0.1130	# 15	0.1800
0.75 mm	0.0295	# 50	0.0700	2.90 mm	0.1142	4.60 mm	0.1811
# 68	0.0310	1.80 mm	0.0709	# 32	0.1160	# 14	0.1820
1/32 inch	0.0313	1.85 mm	0.0728	3 mm	0.1181	# 13	0.1850
0.80 mm	0.0315	# 49	0.0730	# 31	0.1200	4.70 mm	0.1850
# 67	0.0320	1.90 mm	0.0748	3.10 mm	0.1220	4.75 mm	0.1870
# 66	0.0330	# 48	0.0760	1/8 inch	0.1250	3/16 inch	0.1875
0.85 mm	0.0335	1.95 mm	0.0768	3.20 mm	0.1260	4.80 mm	0.1890
# 65	0.0350	5/64 inch	0.0781	3.25 mm	0.1280	# 12	0.1890
0.90 mm	0.0354	# 47	0.0785	# 30	0.1285	# 11	0.1910
# 64	0.0360	2.00 mm	0.0787	3.30 mm	0.1299	4.90 mm	0.1929
# 63	0.0370	2.05 mm	0.0807	3.4 mm	0.1339	# 10	0.1935
0.95 mm	0.0374	# 46	0.0810	# 29	0.1360	# 9	0.1960
# 62	0.0380	# 45	0.0820	3.50 mm	0.1378	5.00 mm	0.1969
# 61	0.0390	2.10 mm	0.0827	# 28	0.1405	# 8	0.1990
1.00 mm	0.0394	2.15 mm	0.0846	9/64 inch	0.1406	5.10 mm	0.2008
# 60	0.0400	# 44	0.0860	3.6 mm	0.1417	# 7	0.2010
# 59	0.0410	2.20 mm	0.0866	# 27	0.1440	13/64 inch	0.2031
1.05 mm	0.0413	2.25 mm	0.0886	3.7 mm	0.1457	# 6	0.2040
# 58	0.0420	# 43	0.0890	# 26	0.1470	5.20 mm	0.2047
# 57	0.0430	2.30 mm	0.0906	3.75 mm	0.1476	# 5	0.2055
1.10 mm	0.0433	2.35 mm	0.0925	# 25	0.1495	5.25 mm	0.2067

DRILL SIZE CHART

0.2087 TO 1.0000 INCH RANGE

Size Designation	Size in inches	Size Designation	Size in inches	Size Designation	Size in inches	Size Designation	Size in inches
5.30 mm	0.2087	7.2 mm	0.2835	9.40 mm	0.3701	41/64 inch	0.6406
# 4	0.2090	7.25 mm	0.2854	9.5 mm	0.3740	16.5 mm	0.6496
5.40 mm	0.2126	7.3 mm	0.2874	3/8 inch	0.3750	21/32 inch	0.6563
# 3	0.2130	Letter L	0.2900	Letter V	0.3770	17 mm	0.6693
5.50 mm	0.2165	7.40 mm	0.2913	9.60 mm	0.3780	43/64 inch	0.6719
7/32 inch	0.2187	Letter M	0.2950	9.70 mm	0.3819	11/16 inch	0.6875
5.60 mm	0.2205	7.50 mm	0.2953	9.75 mm	0.3839	17.50 mm	0.6890
# 2	0.2210	19/64 inch	0.2969	9.80 mm	0.3858	45/64 inch	0.7031
5.70 mm	0.2244	7.60 mm	0.2992	Letter W	0.3860	18.00 mm	0.7087
5.75 mm	0.2264	Letter N	0.3020	9.90 mm	0.3898	23/32 inch	0.7188
# 1	0.2280	7.7 mm	0.3031	25/64 inch	0.3906	18.5 mm	0.7283
5.80 mm	0.2283	7.75 mm	0.3051	10.00 mm	0.3937	47/64 inch	0.7344
5.90 mm	0.2323	7.8 mm	0.3071	Letter X	0.3970	19.00 mm	0.7480
Letter A	0.2340	7.90 mm	0.3110	Letter Y	0.4040	3/4 inch	0.7500
15/64 inch	0.2344	5/16 inch	0.3125	13/32 inch	0.4062	49/64 inch	0.7656
6.00 mm	0.2362	8 mm	0.3150	Letter Z	0.4130	19.50 mm	0.7677
Letter B	0.2380	Letter O	0.3160	10.5 mm	0.4134	25/32 inch	0.7813
6.10 mm	0.2402	8.1 mm	0.3189	27/64 inch	0.4219	20.00 mm	0.7874
Letter C	0.2420	8.20 mm	0.3228	11.00 mm	0.4331	51/64 inch	0.7969
6.20 mm	0.2441	Letter P	0.3230	7/16 inch	0.4375	20.50 mm	0.8071
Letter D	0.2460	8.25 mm	0.3248	11.50 mm	0.4528	13/16 inch	0.8125
6.25 mm	0.2461	8.30 mm	0.3268	29/64 inch	0.4531	21.00 mm	0.8268
6.30 mm	0.2480	21/64 inch	0.3281	15/32 inch	0.4688	53/64 inch	0.8281
1/4 inch	0.2500	8.4 mm	0.3307	12.00 mm	0.4724	27/32 inch	0.8438
Letter E	0.2500	Letter Q	0.3320	31/64 inch	0.4844	21.5 mm	0.8465
6.40 mm	0.2520	8.5 mm	0.3346	12.50 mm	0.4921	55/64 inch	0.8594
6.50 mm	0.2559	8.6 mm	0.3386	1/2 inch	0.5000	22.00 mm	0.8661
Letter F	0.2570	Letter R	0.3390	13.00 mm	0.5118	7/8 inch	0.8750
6.60 mm	0.2598	8.7 mm	0.3425	33/64 inch	0.5156	22.50 mm	0.8858
Letter G	0.2610	11/32 inch	0.3437	17/32 inch	0.5313	57/64 inch	0.8906
6.70 mm	0.2638	8.75 mm	0.3445	13.50 mm	0.5315	23.00 mm	0.9055
17/64 inch	0.2656	8.8 mm	0.3465	35/64 inch	0.5469	29/32 inch	0.9063
6.75 mm	0.2657	Letter S	0.3480	14 mm	0.5512	59/64 inch	0.9219
Letter H	0.2660	8.9 mm	0.3504	9/16 inch	0.5625	23.5 mm	0.9252
6.80 mm	0.2677	9 mm	0.3543	14.50 mm	0.5709	15/16 inch	0.9375
6.90 mm	0.2717	Letter T	0.3580	37/64 inch	0.5781	24.00 mm	0.9449
Letter I	0.2720	9.1 mm	0.3583	15 mm	0.5906	61/64 inch	0.9531
7.00 mm	0.2756	23/64 inch	0.3594	19/32 inch	0.5938	24.50 mm	0.9646
Letter J	0.2770	9.20 mm	0.3622	39/64 inch	0.6094	31/32 inch	0.9688
7.10 mm	0.2795	9.25 mm	0.3642	15.5 mm	0.6102	25.00 mm	0.9843
Letter K	0.2811	Letter U	0.3680	5/8 inch	0.6250	63/64 inch	0.9844
9/32 inch	0.2812	9.35 mm	0.3681	16.00 mm	0.6299	1 inch	1.0000